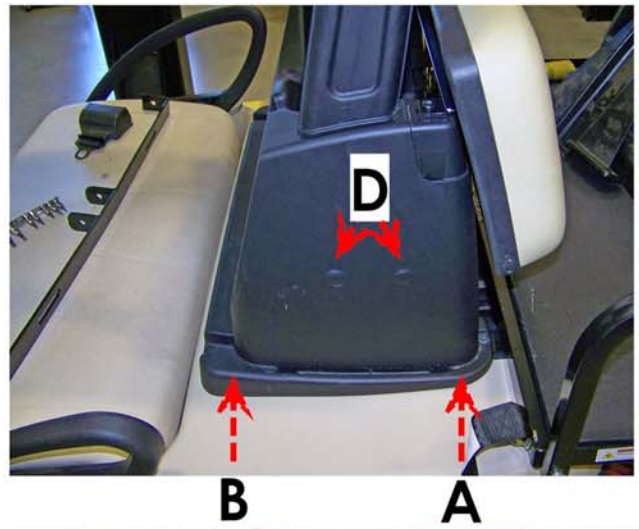
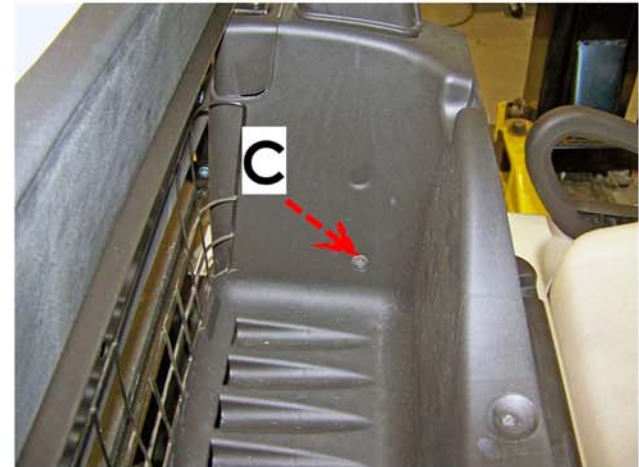
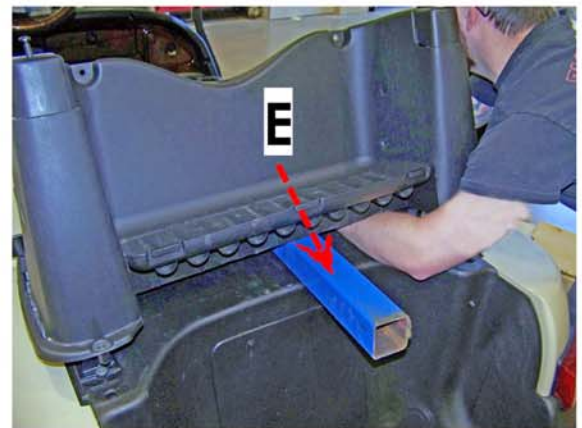


53565 Precedent Seat Belt Bracket

At the bottom of the SAM there are four bolts (A) on each corner. Remove the two rear bolts with a 10 mm socket. The two forward bolts (B) loosen until on a few threads are holding. Look inside the sweater basket you will see two bolts (C). Remove with a 8 mm socket. Remove the four plastic inserts (D). Remove the rear roof struts with a 13 mm socket and T40 Torx Bit. You can now slid the roof struts out. Remove seat back with a 10 mm socket.

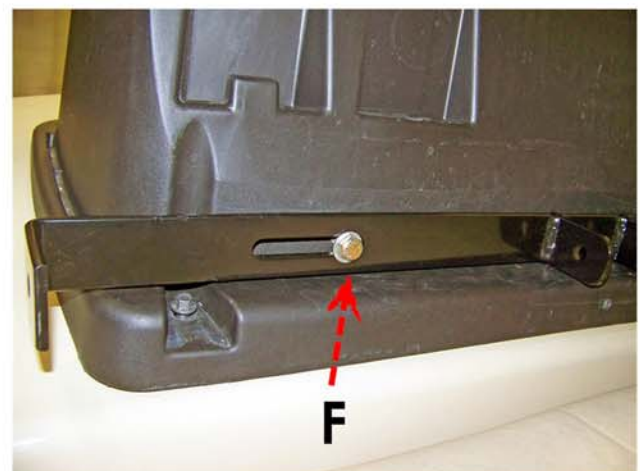


Set seat belt bracket flush to the bottom of SAM. Center bracket from left edge and right edge. Mark two spots for drilling mounting bolt holes. Set bracket aside. Drill the two marked holes with a 3/8" drill bit. Push SAM forward until a 2 to 2 1/2" block (E) fits. This will be high enough for a hand and arm to reach the seat belt bracket mounting bolt nut. Completely tighten the bracket bolts at this time (F).



Tech Tip: do not completely remove the front SAM bottom bolts. If you do you will find it very difficult to install them.

Lower SAM back into place and install the two lower rear SAM bolts. Do not tighten yet. Install the rear roof struts and start the sweater basket bolts. Install roof to struts and at this time tighten all hardware.



Caution: Wear Appropriate Eye Protection!

53565 Precedent Seat Belt Bracket Revision

For Retractable Seat Belts to clear drivers seat bottom a bracket extension must be installed.



Add an extension from the seat belt bracket $6 \frac{3}{4}$ " long $\frac{1}{4}$ " flat stock. This will allow clearance for the seat bottom to swivel forward to expose the battery compartment.

Extension Size:

